

HyGold L350E

Naphthenic Base Oil Marketing Specification

This severely hydrotreated naphthenic base oil is primarily used in the metalworking and compounder blending industries. It has a low pour point, a low odor level, excellent color, and resistance to discoloration by heat or ultraviolet light.

TEST DESCRIPTION	TEST METHOD	SPECIFICATIONS		TYPICAL VALUES
		MIN	MAX	
Physical Properties				
Viscosity, SUS at 100°F (37.8°C)	ASTM D2161			360
Viscosity, SUS at 210°F (98.9°C)	ASTM D2161			50.3
Viscosity, cSt at 40°C (104°F)	ASTM D445	64.0	73.0	68.5
Viscosity, cSt at 100°C (212°F)	ASTM D445			7.2
API Gravity, 60°F (15.6°C)	ASTM D1250			23.2
Specific Gravity, 60°F (15.6°C)	ASTM D4052			0.9147
Viscosity-Gravity Constant	ASTM D2501			0.861
Density, lbs/gal at 60°F	ASTM D1250			7.626
Density at 15.6°C, g/cm ³	ASTM D1250			0.914
Molecular Weight	ASTM D2502			370
Flash Point, COC, °F (°C)	ASTM D92			396 (202)
Flash Point, PMCC, °F (°C)	ASTM D93	343 (173)		377 (192)
Color, ASTM	ASTM D6045		1.5	L1.0
Pour Point, °F (°C)	ASTM D5949		-9 (-23)	-27 (-33)
Water Content	ASTM D7546M	PASS		PASS
Appearance	ASTM D4176M	PASS		PASS
Chemical Properties				
Acid Number, mg KOH/g	ASTM D664		0.05	0.01
Aniline Point, °F (°C)	ASTM D611	180 (82)	190 (88)	185 (85)
Sulfur, ppm	ASTM D4294			328
Health and Safety Properties				
Polycyclic Aromatic Compounds, wt%	IP 346		3	<3
Modified Ames Assay, MI	ASTM E1687		1	<1

HyGold L350E is a product of Ergon Refining, Inc.
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