

## HyPrint L500

### Naphthenic Ink Oil Marketing Specification

This severely hydrotreated naphthenic printing ink oil has a low odor level, and good solvency and volatility.

TEST DESCRIPTION	TEST METHOD	SPECIFICATIONS		TYPICAL VALUES
		MIN	MAX	
<b>Physical Properties</b>				
Viscosity, SUS at 100°F (37.8°C)	ASTM D2161	500	550	525
Viscosity, SUS at 210°F (98.9°C)	ASTM D2161			55.5
Viscosity, cSt at 40°C (104°F)	ASTM D445	94.2	103.0	98.9
Viscosity, cSt at 100°C (212°F)	ASTM D445			8.7
API Gravity, 60°F (15.6°C)	ASTM D1250			22.8
Specific Gravity, 60°F (15.6°C)	ASTM D4052			0.9168
Viscosity-Gravity Constant	ASTM D2501			0.859
Density, lbs/gal at 60°F	ASTM D1250			7.634
Density at 15.6°C, g/cm <sup>3</sup>	ASTM D1250			0.9160
Molecular Weight	ASTM D2502			390
Flash Point, COC, °F (°C)	ASTM D92	392 (200)		426 (219)
Flash Point, PMCC, °F (°C)	ASTM D93	374 (190)		402 (205)
Color, ASTM	ASTM D6045		2.0	L1.0
Pour Point, °F (°C)	ASTM D5949		10 (-12)	-26 (-32)
Water Content	ASTM D7546M	PASS		PASS
Appearance	ASTM D4176M	PASS		PASS
<b>Chemical Properties</b>				
Aniline Point, °F (°C)	ASTM D611	185 (85)	200 (93)	189 (87)
<b>Health and Safety Properties</b>				
Polycyclic Aromatic Compounds, wt%	IP 346		3	<3
Modified Ames Assay, MI	ASTM E1687		1	<1

HyPrint L500 is a product of Ergon Refining, Inc. February 19, 2020